

1    **Abstract of the Disclosure**

2           A motor assembly has electrical connectors between them that are shielded from any  
3   metallic debris generated in the motors. The motor assembly includes upper and lower motors,  
4   each having an adapter coupled together. Each adapter has a wire passage for each phase of the  
5   motor. Wires from the motors join electrical connectors, the electrical connectors being mounted  
6   to insulators in the adapter passages. A debris seal locates above the upper electrical connector  
7   in each upper adapter passage. Another debris seal locates between the overlapping portions of  
8   the two insulators of each adapter passage.